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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/695,185	10/28/2003	Manabu Oku	2204-031509	4303
28289	7590 01/20/2006		EXAMINER	
THE WEBB LAW FIRM, P.C.			YEE, DEBORAH	
700 KOPPER 436 SEVENT	S BUILDING H AVENUE		ART UNIT PAPER NUMBER 1742	
	H, PA 15219			

DATE MAILED: 01/20/2006

Please find below and/or attached an Office communication concerning this application or proceeding.

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	Application No.	Applicant(s)				
	10/695,185	OKU ET AL.				
Office Action Summary	Examiner	Art Unit				
	Deborah Yee	1742				
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the c	orrespondence ac	idress			
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING DA - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication. - If NO period for reply is specified above, the maximum statutory period w - Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be timulated and will expire SIX (6) MONTHS from a cause the application to become ABANDONE	I. lely filed the mailing date of this of (35 U.S.C. § 133).				
Status						
1)⊠ Responsive to communication(s) filed on <u>07 No</u>	ovember 2005.					
	action is non-final.					
.— , ,	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.					
Disposition of Claims						
4) ⊠ Claim(s) 1 to 5 is/are pending in the application 4a) Of the above claim(s) is/are withdray 5) □ Claim(s) is/are allowed. 6) ⊠ Claim(s) 1 and 2 is/are rejected. 7) ⊠ Claim(s) 1 to 5 is/are objected to. 8) □ Claim(s) are subject to restriction and/or	vn from consideration.					
Application Papers						
9) The specification is objected to by the Examine	r.					
10)⊠ The drawing(s) filed on <u>28 October 2003</u> is/are: a)⊠ accepted or b)□ objected to by the Examiner.						
Applicant may not request that any objection to the	drawing(s) be held in abeyance. See	37 CFR 1.85(a).				
Replacement drawing sheet(s) including the correcting 11) The oath or declaration is objected to by the Ex	• • • • • • • • • • • • • • • • • • • •		` ,			
Priority under 35 U.S.C. § 119						
12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of: 1. Certified copies of the priority documents 2. Certified copies of the priority documents 3. Copies of the certified copies of the prior application from the International Bureau * See the attached detailed Office action for a list of	s have been received. s have been received in Application ity documents have been receive (PCT Rule 17.2(a)).	on No. <u>10/027,85</u> d in this National				
Attachment(s) 1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date	4) Interview Summary Paper No(s)/Mail Da 5) Notice of Informal Pa 6) Other:	te	D-152)			

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DETAILED ACTION

Claim Rejections - 35 USC § 103

- 1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. Claims 1 and 2 are rejected under 35 U.S.C. 103(a) as obvious over Japanese patent 408199235 for the reasons set forth in the previous office action dated 6-8-05 and further in view of Japanese patent 410017999.
- 3. JP'235 in the table on page 7 discloses ferritic stainless steel alloy examples having compositions which meets the recited claims but fail to include Ni as an alloying constituent. It is, however, well known in the art to incorporate small amounts of Ni to analogous ferritic Cr stainless steel to further enhance hardness and strength, as evident by JP'999, paragraph 20 on page 4. Since hardness and strength are desired by JP'235, then adding small amounts of Ni to prior art alloy would be obvious in view of secondary teaching to produce no more than the known and expected effect from such an addition.

Claim Objections

4. Claims 1 and 3 are objected to because of the following informalities: The time and temperature unit of measurement for the equation is not recited. It is recommended

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to further define the equation by incorporating –whereby temperature is in degree centigrade and time is measured by hour. Appropriate correction is required.

Response to Arguments

- 5. Applicant's arguments filed 11-07-05 have been fully considered but they are not persuasive.
- 6. Applicant stated that claimed process conditions are not taught or suggested by JP'235 because there is no disclosure on the relationship between the heating temperature and the heating time during precipitation heating as expressed by the claimed lambda equation. It is the examiner's position that JP'235 discloses steel alloy 3 on page 7 which meets the composition except fails to include Ni but Ni would be an obvious additive for the reasons set forth in paragraph 3, and is processed according to method example 13 on page 8 by aging at 800C for 10 hours and 850C for 5 minutes (0.08 hours) followed by annealing at 900C for 1 minute which meets claim 1. Also when calculated, the lambda value range of 19-23 is met. Even though prior art does not teach the recited lambda equation as recited by the claim, such would not be a patentable difference because it has been held that there is no invention involved in the discovery of a general formula if it covers a composition described in the prior art.

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7. Moreover, even though prior art method teaches the additional step of cold rolling after aging and before annealing, such would not be excluded by the claimed recitation "comprises". Also page 13 of applicant's specification on paragraph 4, discloses that other manufacturing condition can be incorporated into present invention process, such as a cold rolling. Hence claims would not patentably distinguish over prior art.

8. Applicant stated that Claim 1 has been amended to include Ni in the amount of 0.07 to 0.6%, and is not taught by prior art. It is the examiner's position that Ni would be an obvious additive for the reasons stated in paragraph 3.

Allowable Subject Matter

- 9. Claims 3 to 5 are allowed when objection in paragraph 4 is overcome.
- 10. The following is an examiner's statement of reasons for allowance: It is the examiner's position that the art of record does not teach or fairly suggest the method of manufacturing a ferritic stainless steel sheet having good workability with less anisotropy, as claimed, comprising the steps of: providing a ferritic stainless steel alloy having the recited composition; precipitation heating at 450 to 750C for a time period not longer than 20 hours with the provision that a value lambda defined by the recited equation is controlled within a range of 13-19 so as to distribute Nb-containing precipitates of 0.5 microns or less in particle size at a ratio of 0.4 mass% or more; and finish annealing at 900 to 1100C for a time period not longer than 1 minutes.

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11. Applicants have discovered that good workability is achieved in a ferritic stainless steel by controlling the Nb-containing precipitates. The Nb-containing precipitates are dissolved in a steel matrix via a finish annealing step that eliminates intra-plane anisotropy and improves toughness. To accelerate the dissolution of Nb-containing precipitates, the particle size and distribution rate of the precipitates during an aging step are controlled according to the formula of lambda= (T=273)x(20+log t)/1000.

12. The art of record (JP'235 being the closest prior art) does not teach or suggest applicants' inventive concept. More JP'235 process examples do not disclose aging at a time and temperature within the ranges recited by the claims. Also when calculated, none of the prior art process examples meet or closely meet the claimed lambda equation range of 13 to 19.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Conclusion

4. Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

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A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any

extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Deborah Yee whose telephone number is 571-272-1253. The examiner can normally be reached on Monday-Friday from 6:00 to 3:30.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Roy King can be reached on 571-272-1244. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Deborah /ee

Primary Examiner

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